

Date: Wednesday, 13/05/2009 1:37:22 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 47942		
Estimate Number	: 13754		
P.O. Number	:	Part Number	: D38891
This Issue	: 13/05/2009 S.O. No. :	Drawing Number	: D3889 PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : R & D SM/MED FAB	Drawing Revision	: PROTO 09.05.13
Previous Run	: 45586	Material	:
Written By	:	Due Date	: 15/05/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-05-13</u>		
Comment	: Est Rev:A 09.01.27 new issue EC verified by:JLM		

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET



Comment: Qty.: 8.4315 sf(s)/Unit Total: 8.4315 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"

Batch: 11710 #B 9-5-14

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3889
 Dwg Rev: PROTO
 Prog Rev: TYPE

#B 9-5-14



2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

**ENGINEERING
 SECOND CHECK
 APPROVAL**

4.0	QC8
-----	-----



Comment: SECOND CHECK

09.05.21

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

FOR ENGINEERING USE ONLY

ENG USE ONLY
N/A 09.05.21

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47942

Part Number: D38891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



#0028019

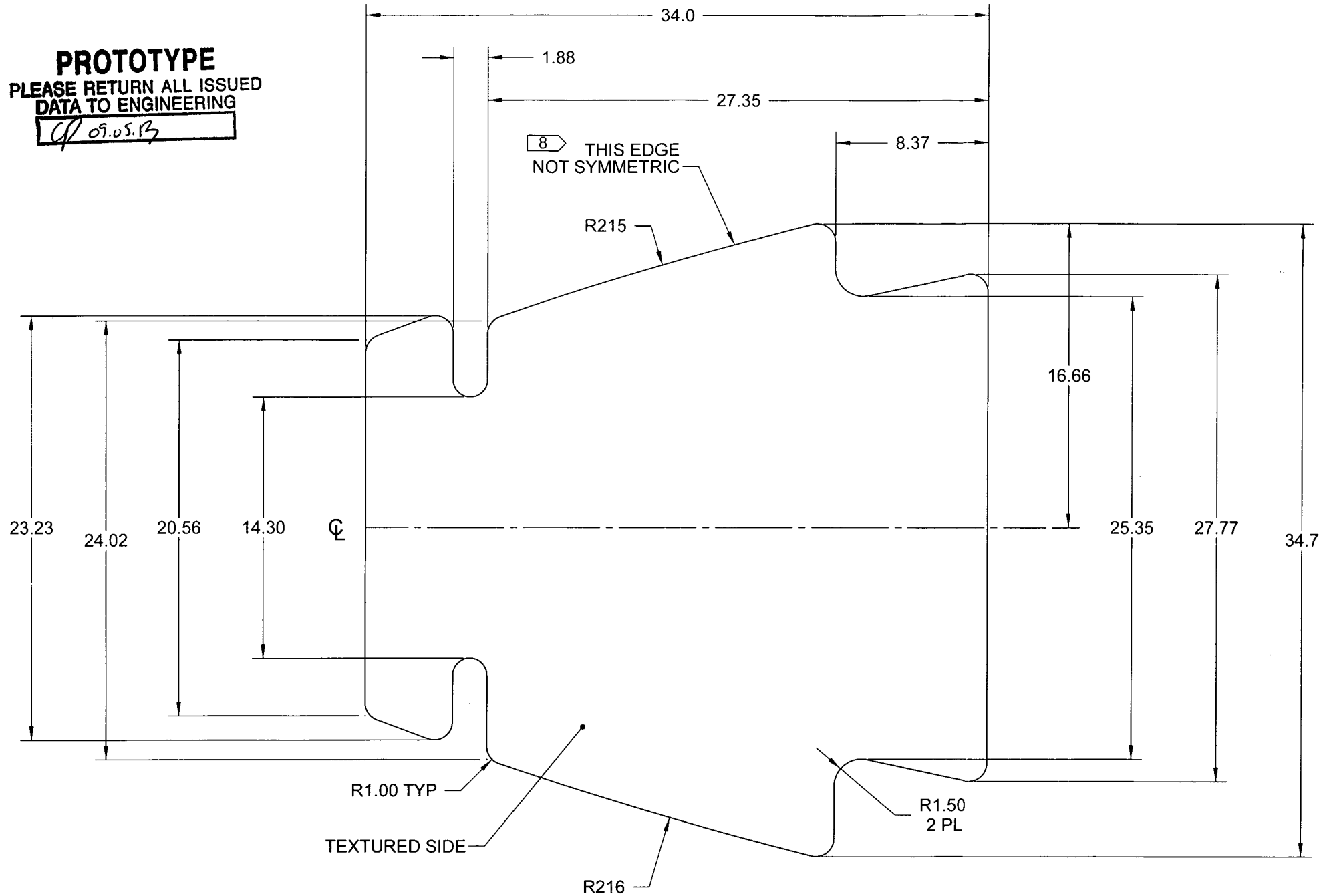
mf
09-06-04

8 7 6 5 4 3 2 1

D

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

09.05.13



D3889-1 PANEL

NOTES:

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 4.95 lbs
- 8) PART IS NOT ENTIRELY SYMMETRIC ABOUT CENTERLINE

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3889	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FLOOR	NTS
DATE	09.04.20	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	